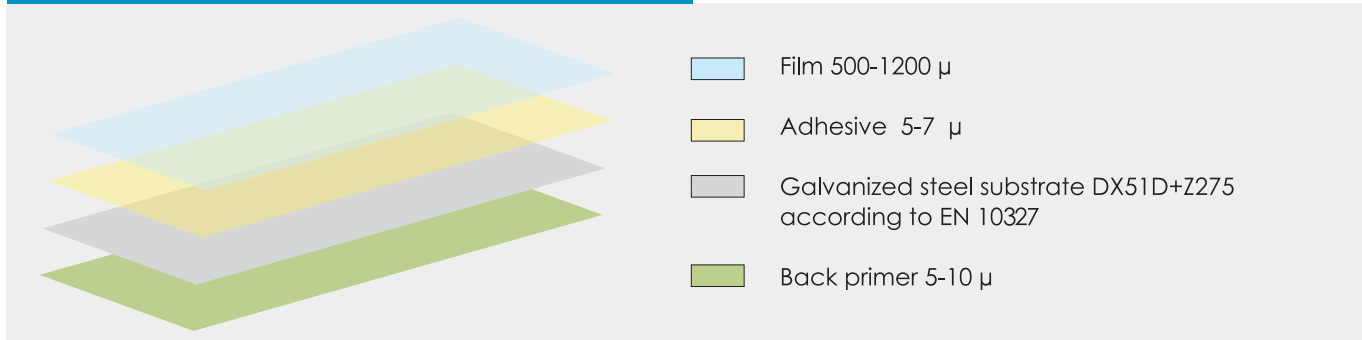


PRODUCT COMPOSITION



PRODUCT BEHAVIOUR

Description	Test	Unit	Result	Remarks
Coating thickness	ECCA T1	µ	500-1200	depends on the film reference
Specular gloss (Gardner 60°)	ECCA T2	%	10 (+/- 5)	depends on the film reference
Colour difference	ECCA T3		$\Delta E < 2$	depends on the film reference
Resistance to rapid deformation	ECCA T5	joules	18	no detachment
Adhesion after indentation (ERICHSEN)	ECCA T6	mm	8	no detachment
T-Bend	ECCA T7		0T	neither cracking nor detachment
Resistance to salt spray fog	ECCA T8	hours	>1000	no detachment
Water immersion resistance	ECCA T9	hours	>500	no detachment
Accelerated ageing by the use of heat	ECCA T13	hours	500	120°C -> no change
Resistance to TABER abrasion	ECCA T16	mg	< 20	1000 cycles

